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# Effects of Cu on crystallographic and magnetic properties of Sm(Co, Cu)<sub>7</sub>

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## Abstract

We have investigated the structural stability and magnetic properties of  $\text{SmCo}_{7-x}\text{Cu}_x$  compounds with the TbCu<sub>7</sub>-type structure using x-ray powder diffraction and magnetic measurement. A large solid solution with  $0.8 \le x \le 4.0$  in  $\text{SmCo}_{7-x}\text{Cu}_x$  compounds has been observed. Both the lattice parameters and unit cell volume increase with increasing Cu content.  $\text{SmCo}_{7-x}\text{Cu}_x$  compounds exhibit ferromagnetic order. A strong uniaxial magnetocrystalline anisotropy with an anisotropy field as high as 20 T is obtained with x = 0.8 at 5 K. However, the saturation magnetization and Curie temperature decrease with increasing Cu content.

# 1. Introduction

In recent years, there has been much interest in Sm–Co alloys with the TbCu<sub>7</sub>-type structure due to their potential applications as novel high-temperature rare earth permanent magnetic materials [1–8]. The strong interatomic exchange between the Co atoms gives rise to a high Curie temperature and ensures a high anisotropy in the temperature region of interest, which is above 450 °C. The structure of the 1:7 phase can be regarded as a derivative of CaCu<sub>5</sub> structure through a disordered substitution of 'dumbbell' Co–Co pair atoms for Sm atoms [9]. Researchers are interested to see if the 1:7 composition could be given the merits of SmCo<sub>5</sub>, such as high anisotropy, and of Sm<sub>2</sub>Co<sub>17</sub>, such as large magnetization and high Curie temperature.

Usually the binary Sm–Co 1:7 phase with the TbCu<sub>7</sub>-type structure cannot be formed. However, a small amount of a third metal element dopant such as Ti, Zr, Cu can stabilize the 1:7 phase by casting, ball milling, and annealing [10–12]. The magnetic properties depend significantly on these synthesis processes. The formation and stability of the 1:7 phase are the

**Table 1.** Lattice parameters *a* and *c*, c/a ratio and unit cell volume *V* of SmCo<sub>7-x</sub>Cu<sub>x</sub>.

x	<b>a</b> (Å)	<b>c</b> (Å)	c/a	V (Å <sup>3</sup> )
0.8	4.9348(1)	4.0351(1)	0.82	85.101(4)
1.5	4.9403(2)	4.0509(1)	0.82	85.622(4)
2.0	4.9427(1)	4.0547(1)	0.82	85.786(3)
3.0	4.9619(1)	4.0603(1)	0.82	86.574(4)
4.0	4.9736(2)	4.0674(1)	0.82	87.134(5)

main problems in the study of the 1:7-type high-temperature permanent magnetic material. Therefore, it is very important to find a way to stabilize the 1:7 phase using only a simple casting and annealing process. According to the previous report, the 1:7 single phase cannot be obtained in  $\text{SmCo}_{7-x}\text{Cu}_x$  alloys with a Cu content *x* beyond 0.8 [2]. However, in our work, we find that  $\text{SmCo}_{7-x}\text{Cu}_x$  can be stabilized with a large Cu content ranging from x = 0.8 to 4.0 even after annealing at 600 °C for three weeks. Here we report the effects of Cu on crystallographic and magnetic properties of  $\text{Sm}(\text{Co}, \text{Cu})_7$ .

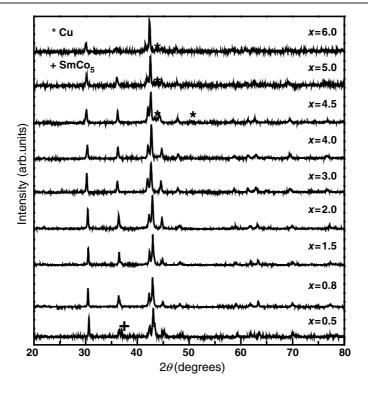
## 2. Experiment

The starting material with the nominal composition  $\text{SmCo}_{7-x}\text{Cu}_x$  (x = 0-6.0) was prepared by arc melting in a high-purity argon atmosphere. The ingots were melted four times to ensure homogeneity. Chemical analysis was carried out to determine the element composition in the  $\text{SmCo}_{7-x}\text{Cu}_x$  alloy. Based on the chemical composition analysis, more accurate  $\text{SmCo}_{7-x}\text{Cu}_x$ compounds were synthesized. The samples were annealed for three weeks at 600 °C, then quenched in water. Powder x-ray diffraction (XRD) was carried out to check the structure on a Rigaku D/max 2500 diffractometer with Cu K $\alpha$  radiation (50 kV × 250 mA) and a graphitic monochromator using a step-scan mode with a step width of  $2\theta = 0.02^\circ$  and a sampling time of 2 s. Samples for magnetic anisotropy studies were prepared by mixing the fine powder with epoxy on a glass slide and aligning in a magnetic field of 1 T. The magnetization of the samples was measured by a commercial SQUID magnetometer in fields ranging from 0 to 5 T. The temperature dependence of the magnetization of  $\text{SmCo}_{7-x}\text{Cu}_x$  intermetallic compounds was measured by a magnetic balance at temperatures ranging from room temperature to 1273 K in a field of 0.5 T.

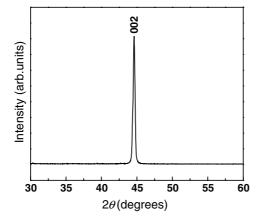
#### 3. Results and discussion

#### 3.1. Structural information

XRD patterns show that  $\text{SmCo}_{7-x}\text{Cu}_x$  crystallizes in the hexagonal TbCu<sub>7</sub>-type structure in the range  $0.8 \le x \le 4.0$  with lattice parameters of a = 4.9348(5)-4.9736(5) Å and c = 4.0351(2)-4.0674(2) Å as shown in figure 1. One minor phase with the CaCu<sub>5</sub> hexagonal structure appears when x is less than 0.8, and a small amount of face-centred-cubic Cu coexists with the main 1:7 phase when x exceeds 4.0. The structure has been refined using the Rietveld method. Table 1 shows the lattice parameters a and c. Both of the lattice parameters and the unit cell volume increase linearly with increasing Cu content. This is because the radius of a Cu atom is slightly larger than that of a Co atom, therefore the lattice parameters a and c increase when Co is partly substituted by Cu. The average c/a ratio for these compounds is about 0.82, which is very close to the value of 0.84 for the 1:7 compounds reported by Buschow



**Figure 1.** The XRD patterns of the as-cast  $SmCo_{7-x}Cu_x$  alloys.



**Figure 2.** Typical XRD pattern for the aligned sample of  $SmCo_{7-x}Cu_x$ .

and Van der Goot [9]. Our experimental results indicate that over a large range of Cu content, doping with Cu can stabilize the 1:7 phase of the Sm–Co alloy.

# 3.2. Magnetocrystalline anisotropy

Figure 2 shows a typical XRD pattern for the aligned sample. The presence of a strong (002) peak indicates that the compound exhibits a uniaxial magnetocrystalline anisotropy.

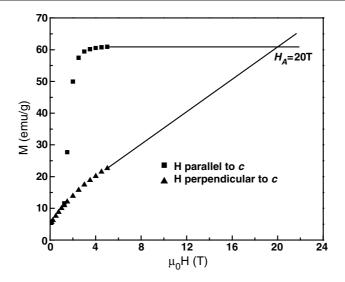
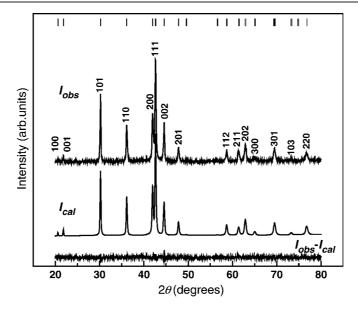


Figure 3. Magnetization as a function of magnetic field at 5 K for the magnetically aligned powder sample of  $SmCo_{6.2}Cu_{0.8}$ . The solid lines are extrapolations.

Other aligned samples exhibit the same result from their XRD patterns. Our result is the same as that of Ti- and Mn-doped  $SmCo_7$  compounds [3, 4], but is different from that of Zr-doped compounds, which have two enhanced lines (110) and (200) indicating a plane magnetocrystalline anisotropy [1]. Figure 3 shows the magnetization versus the applied field curves for the aligned  $SmCo_{6.2}Cu_{0.8}$  compound measured at 5 K. The anisotropy field is determined from the intersection point of two extrapolated magnetization curves measured in a magnetic field applied parallel and perpendicular, respectively, to the alignment direction of the powder samples. The experimental anisotropy field is about 20 T, which is between the value of 12 T for  $SmCo_7$  and 30 T for  $SmCo_5$  [3].

Deportes et al [13] pointed out that the uniaxial Co anisotropy in RCo<sub>5</sub> systems comes primarily from the 2c sites. When R is replaced by the Co-Co dumbbells of 2e sites, the environment changes in such a way as to reduce the anisotropy of Co in 2c sites and also that of the compound. For this reason, Huang et al [1, 14, 15] consider that the doping element partly replaces the Co-Co dumbbell occupying the 2e equivalent position, which will restore some of the lost anisotropy. According to neutron diffraction results on the TbCu<sub>7</sub>-type Ce(Ni, Cu)<sub>6</sub> and CeNi<sub>5</sub>Si [16–18], however, the third doping elements such as Cu and Si have no preference for occupying the 2e dumbbell sites, which agrees with our XRD refinement result. We also find that if the equivalent point 3g is fully occupied by Cu atoms, the molecular formula should be (Sm<sub>0.78</sub>Co<sub>0.44</sub>)Co<sub>2</sub>Cu<sub>3</sub> (or SmCo<sub>3.14</sub>Cu<sub>3.86</sub>), which is very close to the single-phase endpoint of SmCo<sub>3</sub>Cu<sub>4</sub> in our experiment. Figure 4 show a typical Rietveld refinement XRD pattern for SmCo<sub>4</sub>Cu<sub>3</sub> using the computer program DBWS-9411 [19]. The structural parameters of the SmCo<sub>4</sub>Cu<sub>3</sub> compound are listed in table 2. According to the solid solution range and the neutron diffraction result, as well as the structural refinement, this implies that the Cu atom occupies the 3g equivalent crystal position. Streever [20, 21] argued that the 3g sites occupied by magnetic Co atoms make a small opposing contribution to the easy *c*-axis Co anisotropy. Therefore, the anisotropy of the compound increases if the nonmagnetic Cu atoms occupy the 3g sites.



**Figure 4.** Typical XRD pattern of SmCo<sub>4</sub>Cu<sub>3</sub> with  $R_p = 4.49\%$ ,  $R_{wp} = 5.95\%$  and  $R_{exp} = 2.71\%$ . The experimental and calculated XRD patterns are shown in pattern  $I_{obs}$  and  $I_{cal}$ , respectively. The lowest trace indicates the difference between the two patterns and the peak positions of the 1:7 hexagonal phase are denoted by the upper vertical lines.

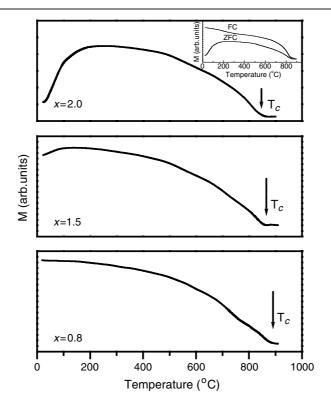
Table 2. The structural parameters of SmCo<sub>4</sub>Cu<sub>3</sub> compound.

Atom	Site	x	у	z	Occupancy factor
Sm	1a	0	0	0	0.78
Co	2e	0	0	0.2813	0.22
Co	2c	1/3	2/3	0	1
Co	3g	1/2	0	1/2	0.78
Cu	3g	1/2	0	1/2	0.22

#### 3.3. Magnetization

SmCo<sub>7-x</sub>Cu<sub>x</sub> intermetallic compounds exhibit a ferromagnetic order. Figure 5 shows the temperature dependence of magnetization of SmCo<sub>7-x</sub>Cu<sub>x</sub> compounds with x = 0.8, 1.5 and 2.0. The samples with x = 0.8–2.0 are ferromagnetic with Curie temperatures higher than 810 °C. Curie temperatures of the 1:7 phase decrease from 855 °C for x = 0.8 to 810 °C for x = 2.0 due to the nonmagnetic element Cu substituting for magnetic Co, and weakening the ferromagnetic order. For the sample with x = 2, the magnetic domain affects the magnetic behaviour at low temperatures (<200 °C). This is evident from the field-cooled (FC) and zero-field-cooled (ZFC) curves. Figure 6 shows the magnetization hysteresis loop with x = 2.0 at room temperature. The field range was limited by our maximum field. An intrinsic coercivity around 0.361 T is obtained for this compound.

The applied field dependence of magnetization is shown in figure 7. The saturation magnetization was derived from the M versus 1/H plots by extrapolating M to (1/H) = 0. For compounds with x = 1.5, 2.0 and 3.0, the magnetization did not approach saturation. Therefore, we only list the saturation magnetization of the compound with x = 0.8 in table 3.



**Figure 5.** Magnetization as a function of temperature of  $\text{SmCo}_{7-x}\text{Cu}_x$  alloys. The inset shows the FC and ZFC curves with x = 2.0.

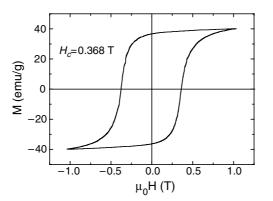


Figure 6. Hysteresis loop of the SmCo<sub>5</sub>Cu<sub>2</sub> compound at room temperature.

However, it is obvious that the saturation magnetization decreases with increasing Cu content due to the substitution of nonmagnetic Cu for magnetic Co.

# 4. Conclusion

In conclusion, Cu doping can stabilize the TbCu<sub>7</sub>-type structure in  $\text{SmCo}_{7-x}\text{Cu}_x$  alloys over a large Cu content range from 0.8 to 4.0. Both lattice parameters and the unit cell volume

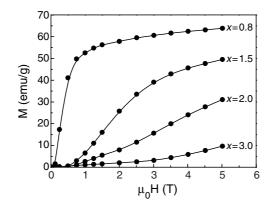


Figure 7. The field dependence of the magnetization of  $SmCo_{7-x}Cu_x$  alloys at 5 K.

**Table 3.** Curie temperature  $T_{\rm C}$ , saturation magnetization per atom  $\mu_s$ , magnetic anisotropic field  $H_{\rm A}$  and easy magnetic direction (EMD) of SmCo<sub>7-x</sub>Cu<sub>x</sub>.

x	$T_{\rm C}(^{\circ}{\rm C})$	$\mu_{\rm s}~(\mu_{\rm B}/{\rm atom})$	$H_{\rm A}~({\rm T})$	EMD
0.8	850	0.88	20	<i>c</i> -axial
1.5	830	—	_	c-axial
2.0	810	_	_	<i>c</i> -axial

increase with increasing Cu content because the radius of the Cu atom is larger than that of the Co atom. Cu tends to occupy the 3g crystal position.  $\text{SmCo}_{7-x}\text{Cu}_x$  compounds exhibit ferromagnetic order. A strong uniaxial magnetocrystalline anisotropy with an anisotropy field as high as 20 T is obtained with x = 0.8 at 5 K. However, the saturation magnetization and Curie temperature decrease with increasing Cu content.

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